



BDTS3S

3 SEAT DOWNTOWN STYLE STRAIGHTLINE BENCH INGROUND MOUNT DESIGN

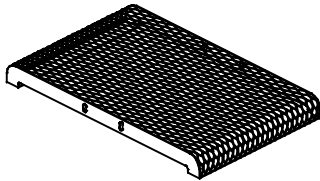
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Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

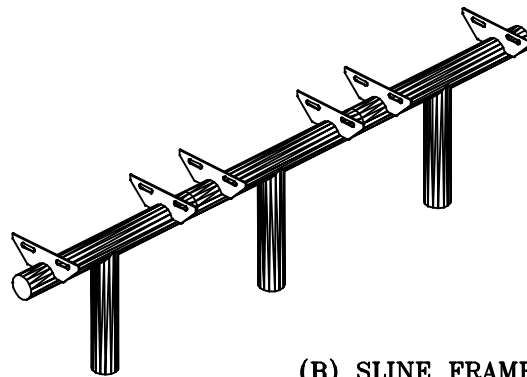
DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.



PARTS IDENTIFICATION



(A) SLINE DT SEAT



(B) SLINE FRAME

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	SDTS	SLINE SEAT	3
B	FDTSI	SLINE FRAME	1

ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	12
HW2	5/16" X 18GA CAP BOLTS	12
HW3	5/16" FLAT WASHERS	24
HW4	BOLT GUARDS	12

ASSEMBLY TOOLS REQUIRED
2- 1/2" WRENCHES

HARDWARE IDENTIFICATION



(HW1) 5/16" X 18
NYL LOCKNUTS



(HW2) 5/16" X 18
GAUGE CAP BOLTS



(HW3) 5/16"
FLAT WASHERS



(HW4) BOLT
GUARDS

ASSEMBLY PROCEDURES

STEP 1

LAY SEAT UPSIDE DOWN ON A FLAT SURFACE.

MOUNT THE FRAMES TO THE SEATS, THE ANGLE IRONS ON THE FRAMES MUST BE BOLTED TO THE OUTSIDE OF THE BRACES ON THE SEAT. FASTEN BY MEANS OF TWELVE 5/16" X 1 1/2" HEXBOLT, TWENTY FOUR 5/16" FLAT WASHERS, AND TWELVE 5/16" NYLOCK NUTS. Hand tighten only at this time.

STEP 2

DIG THREE IN LINE HOLES APPROXIMATELY 24" DEEP BY 12" ROUND. THE DISTANCE BETWEEN HOLES IS 25 1/4" CENTER TO CENTER APPROXIMATELY.

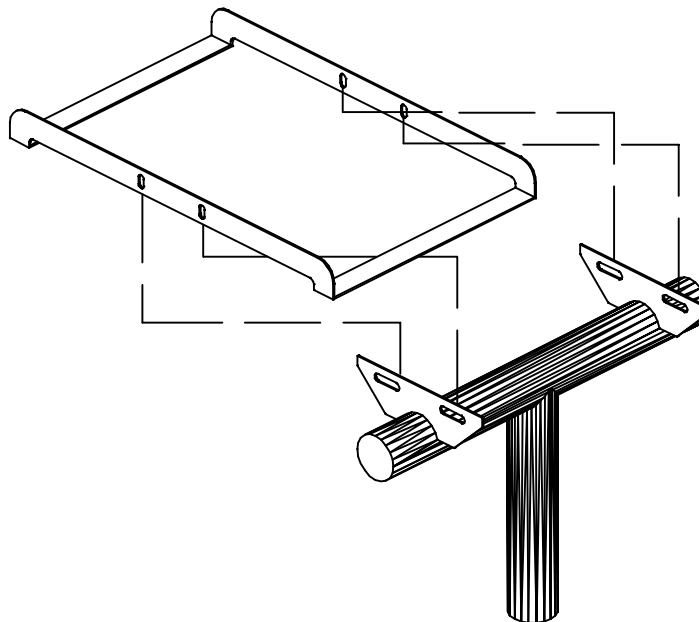
STEP 3

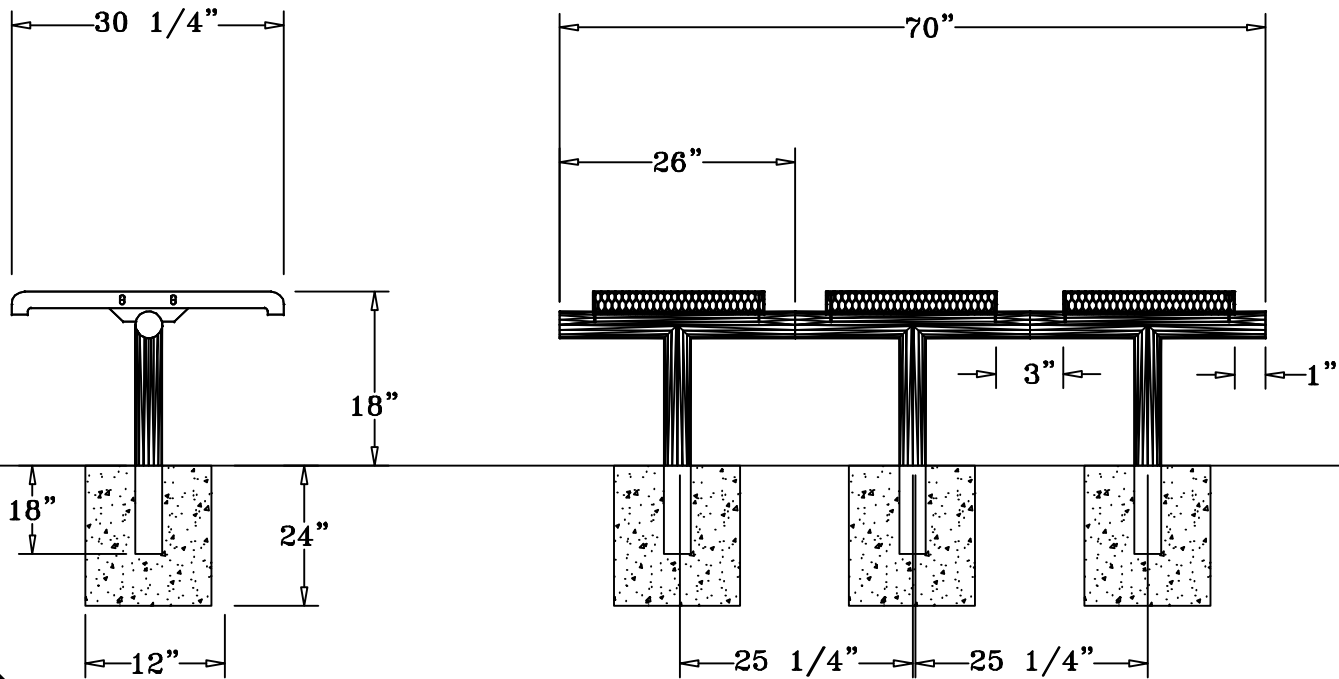
SET THE BENCH END FRAMES IN HOLES ON THE SAME CENTER DISTANCE AS THE HOLES. MAKE SURE BENCH FRAMES ARE 18" ABOVE GROUND LEVEL AND ARE IN LINE. PLUMB THE FRAMES AND FILL WITH CONCRETE.

LET STAND 24 HOURS BEFORE COMPLETEING THESE ASSEMBLY INSTRUCTIONS.

STEP 3

TIGHTEN ALL NUTS ON ALL BOLTS AND PLACE THE BOLT GUARDS ON ALL NUTS. DO NOT OVER TIGHTEN THE NUTS AS THIS COULD CAUSE THE PLASTISOL COATING TO CRACK.





SPECIFICATIONS

70" POLY VINYL COATED EXPANDED METAL DOWNTOWN STYLE BENCH.
 FRAME IS INGROUND MOUNT DESIGN

COATED WITH A 1/8" TO 1/4" THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

SEAT HEIGHT IS 18" APPROXIMATELY. TOTAL OVERALL DIMENSIONS ARE 70" X 30 1/4".

SEATS ARE MADE FROM 3/4" #9 EXPANDED METAL INSIDE OF A 2' x 2" x 1/8" ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE FROM 1 1/4" X 1/8" FLAT STEEL.

FRAMES ARE MADE OF 2 3/8" HEAVY GALVANIZED STEEL TUBING THAT IS GALVANIZED INSIDE AND OUT AND MEETS OR EXCEEDS THE YIELD AND TENSILE OF SCH 40 PIPE. CONSTRUCTED SO AS TO PROHIBIT RAIN WATER FROM COLLECTING AT GROUND LEVEL. COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

ALL HARDWARE IS NON-CORROSIVE.
 WEIGHT FOR THE BDTS3S IS 150 LBS.

MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.