



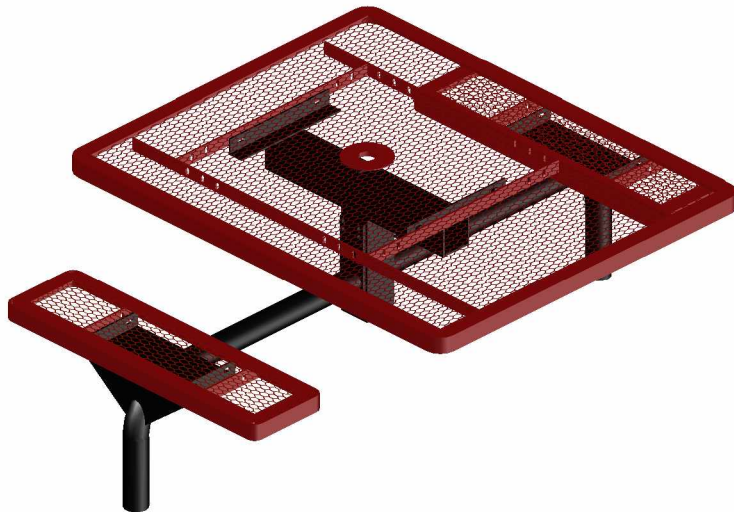
T46WEB-2SADA

46" REGAL STYLE HANDICAP
2 SEAT PEDESTAL TABLE
INGROUND MOUNT DESIGN

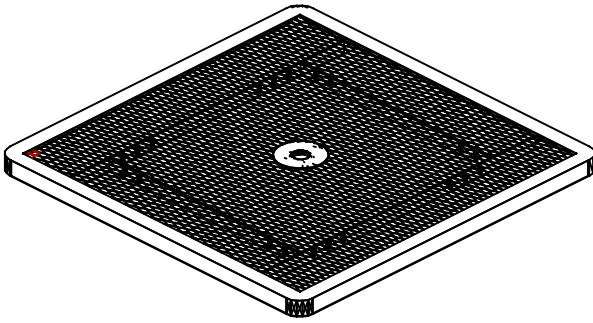
WEBCOAT PRODUCTS
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Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

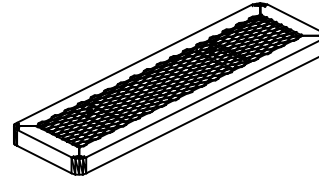
DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.



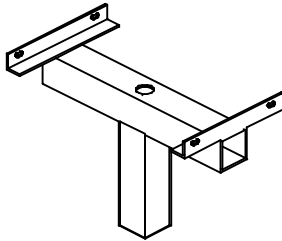
PARTS IDENTIFICATION



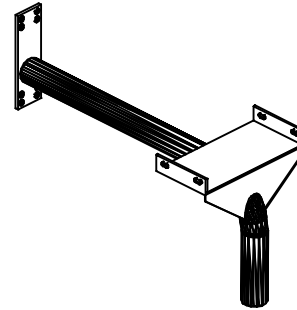
(A) 46" RCADA TOP



(B) 38" RC SEAT



(C) CENTER POST



(D) PEDESTAL ARMS

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT46RCADA	46" SQ. RC ADA TOP	1
B	S38RC	38" RC SEAT	2
C	F46PEDCP	CENTER POST	1
D	F46WEBARM	PEDESTAL ARM	2

ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	12
HW2	5/16" X 18GA CAP BOLTS	12
HW3	5/16" FLAT WASHERS	24
HW4	BOLT GUARDS	12
HW5	5/8" BOLTS	4
HW6	5/8" NUTS	4

ASSEMBLY TOOLS REQUIRED
2- 1/2" WRENCHES

HARDWARE IDENTIFICATION



(HW1) 5/16" X 18
NYL LOCKNUTS



(HW2) 5/16" X 18
GAUGE CAP BOLTS



(HW5) 5/8" NUTS



(HW3) 5/16"
FLAT WASHERS



(HW4) BOLT
GUARDS



(HW6) 5/8" BOLTS

ASSEMBLY PROCEDURES

STEP 1

BOLT THE ARMS TO THE CENTER POST USING FOUR 5/8" BOLTS AND FOUR 5/8" NUTS, Hand tighten at this time.

STEP 2

MOUNT THE SEATS BY MEANS OF FOUR 5/16" X 1 1/2" HEXBOLTS, EIGHT 5/16" FLAT WASHERS AND FOUR 5/16" NYLOCK NUTS, PER SEAT, THROUGH THE SLOTTED HOLES ON THE SEATS AND THROUGH THE SLOTTED HOLES ON ANGLE IRON OF FRAME ENDS.

Hand tighten only at this time.

STEP 3

FOLLOWING THE FOOTING DIAGRAM BELOW, DIG TWO HOLES APPROXIMATELY 24" DEEP BY 12" ROUND.

STEP 4

SET FRAMES IN HOLES. MAKE SURE TOP OF SEATS ARE 18" ABOVE GROUND LEVEL AND ARE IN LINE. FILL WITH CONCRETE, LEVEL.

LET STAND 24 HOURS BEFORE COMPLETING ASSEMBLY INSTRUCTIONS.

STEP 5

TIGHTEN ALL NUTS ON ALL BOLTS AND PLACE THE BOLT GUARDS ON ALL NUTS. DO NOT OVER TIGHTEN THE NUTS AS THIS COULD CAUSE THE PLASTISOL COATING TO CRACK.

1	CAP BOLT & WASHER
2	WASHER & LOCK NUT

