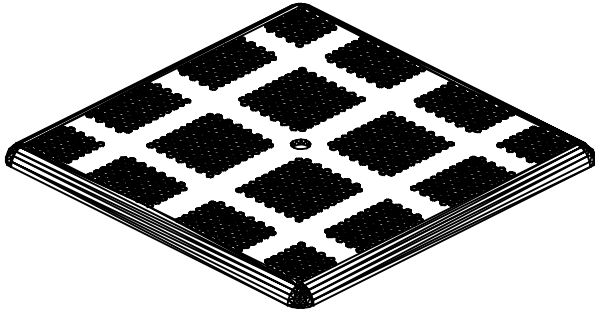
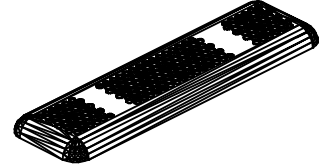


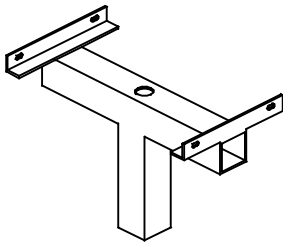
PARTS IDENTIFICATION



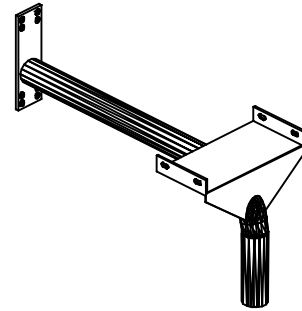
(A) 46" SQ. PERF TOP



(B) 38" PERF SEAT



(C) CENTER POST



(D) PED ARM

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT46PERF	46" SQ. PERF TOP	1
B	S38PERF	38" PERF SEAT	4
C	F46PEDCP	CENTER POST	1
D	F46WEBARMS	PEDESTAL ARM WEB	4

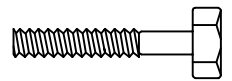
ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	20
HW2	5/16" X 18GA CAP BOLTS	20
HW3	5/16" FLAT WASHERS	40
HW4	BOLT GUARDS	20
HW5	5/8" BOLTS	8
HW6	5/8" NUTS	8

ASSEMBLY TOOLS REQUIRED
2- 1/2" WRENCHES

HARDWARE IDENTIFICATION



(HW1) 5/16" X 18
NYL LOCKNUTS



(HW2) 5/16" X 18
GAUGE CAP BOLTS



(HW5) 5/8" NUTS



(HW3) 5/16"
FLAT WASHERS

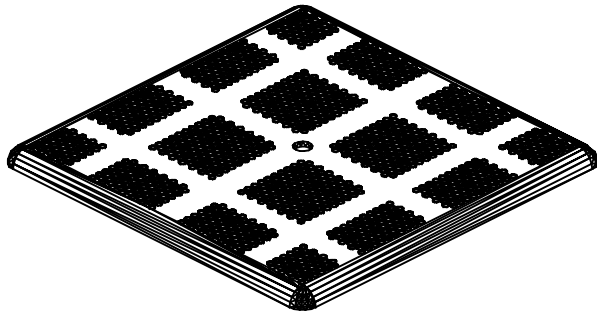


(HW4) BOLT
GUARDS

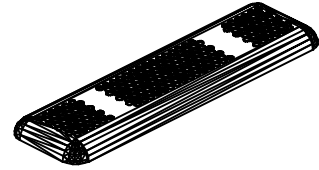


(HW6) 5/8" BOLTS

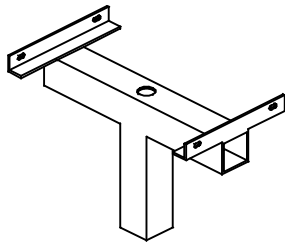
PARTS IDENTIFICATION



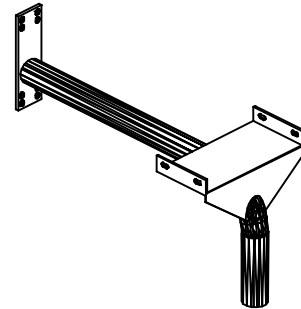
(A) 46" SQ. PERF TOP



(B) 38" PERF SEAT



(C) CENTER POST



(D) PED ARM

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT46PERF	46" SQ. PERF TOP	1
B	S38PERF	38" PERF SEAT	4
C	F46PEDCP	CENTER POST	1
D	F46WEBARMS	PEDESTAL ARM WEB	4

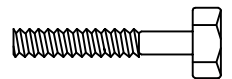
ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	20
HW2	5/16" X 18GA CAP BOLTS	20
HW3	5/16" FLAT WASHERS	40
HW4	BOLT GUARDS	20
HW5	5/8" BOLTS	8
HW6	5/8" NUTS	8

ASSEMBLY TOOLS REQUIRED
2- 1/2" WRENCHES

HARDWARE IDENTIFICATION



(HW1) 5/16" X 18
NYL LOCKNUTS



(HW2) 5/16" X 18
GAUGE CAP BOLTS



(HW5) 5/8" NUTS



(HW3) 5/16"
FLAT WASHERS



(HW4) BOLT
GUARDS



(HW6) 5/8" BOLTS

ASSEMBLY PROCEDURES

STEP 1

BOLT THE FOUR ARMS TO THE CENTER POST USING EIGHT 5/8" BOLTS AND EIGHT 5/8" NUTS,
Hand tighten at this time.

STEP 2

SET THE TOP ON THE CENTER POST ALIGNING HOLES IN TOP BRACES WITH HOLES IN THE ANGLE
IRON ON CENTER POST. FASTEN WITH FOUR 5/16" BOLTS, EIGHT WASHERS AND FOUR 5/16" NUTS.
Hand tighten at this time.

STEP 3

SET SEATS ON THE SEAT BRACKETS OF THE ARMS. BRACES ON SEAT SHOULD
SET TO THE OUTSIDE OF THE SEAT BRACKET ON THE ARM.
FASTEN WITH FOUR 5/16" BOLTS, EIGHT WASHERS AND FOUR 5/16" NUTS PER SEAT.

STEP 4

FOLLOWING THE POST PLACEMENT DIAGRAM BELOW: DIG FOUR HOLES APPROXIMATELY
24" DEEP X 12" ROUND AND A DISTANCE OF 73" FROM CENTER TO CENTER.
SET POSTS IN HOLES; MAKING SURE THAT THE OUTSIDE POSTS' ANGLE IRONS ARE
FACING EACH OTHER. DROP IN A PLUMB AND LEVEL POSITION.

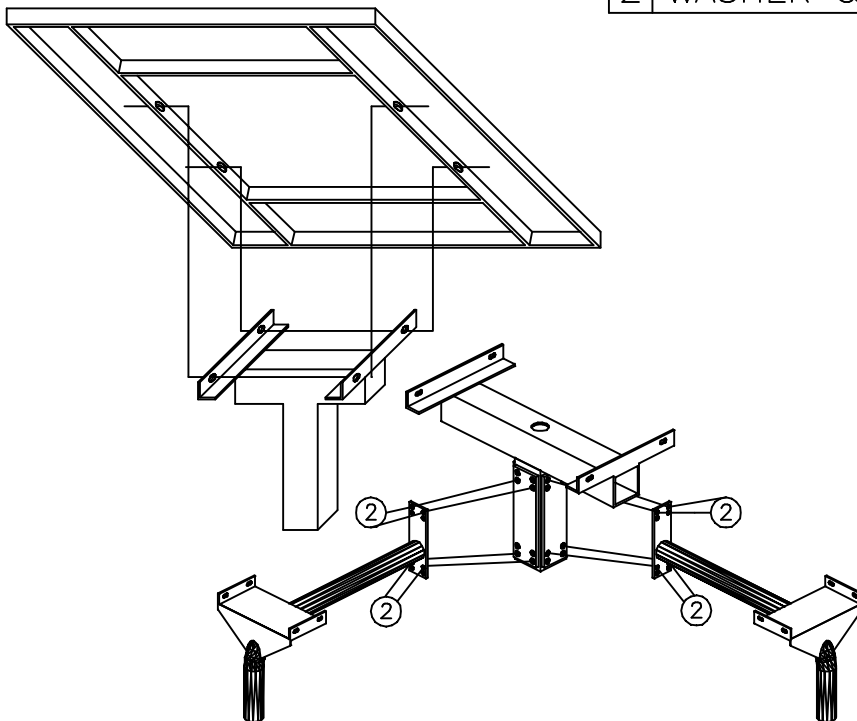
STEP 5

POUR ALL CONCRETE AND LET STAND FOR 24 HOURS BEFORE COMPLETING THESE
ASSEMBLY INSTRUCTIONS.

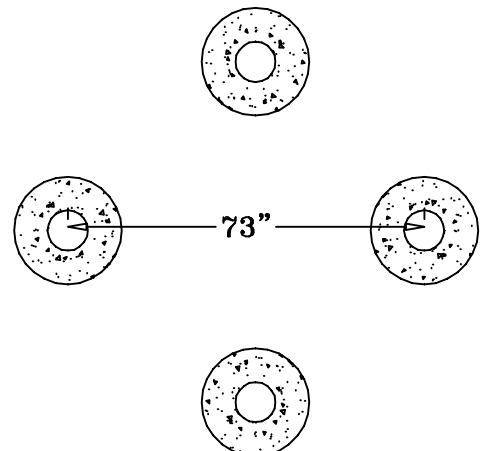
STEP 6

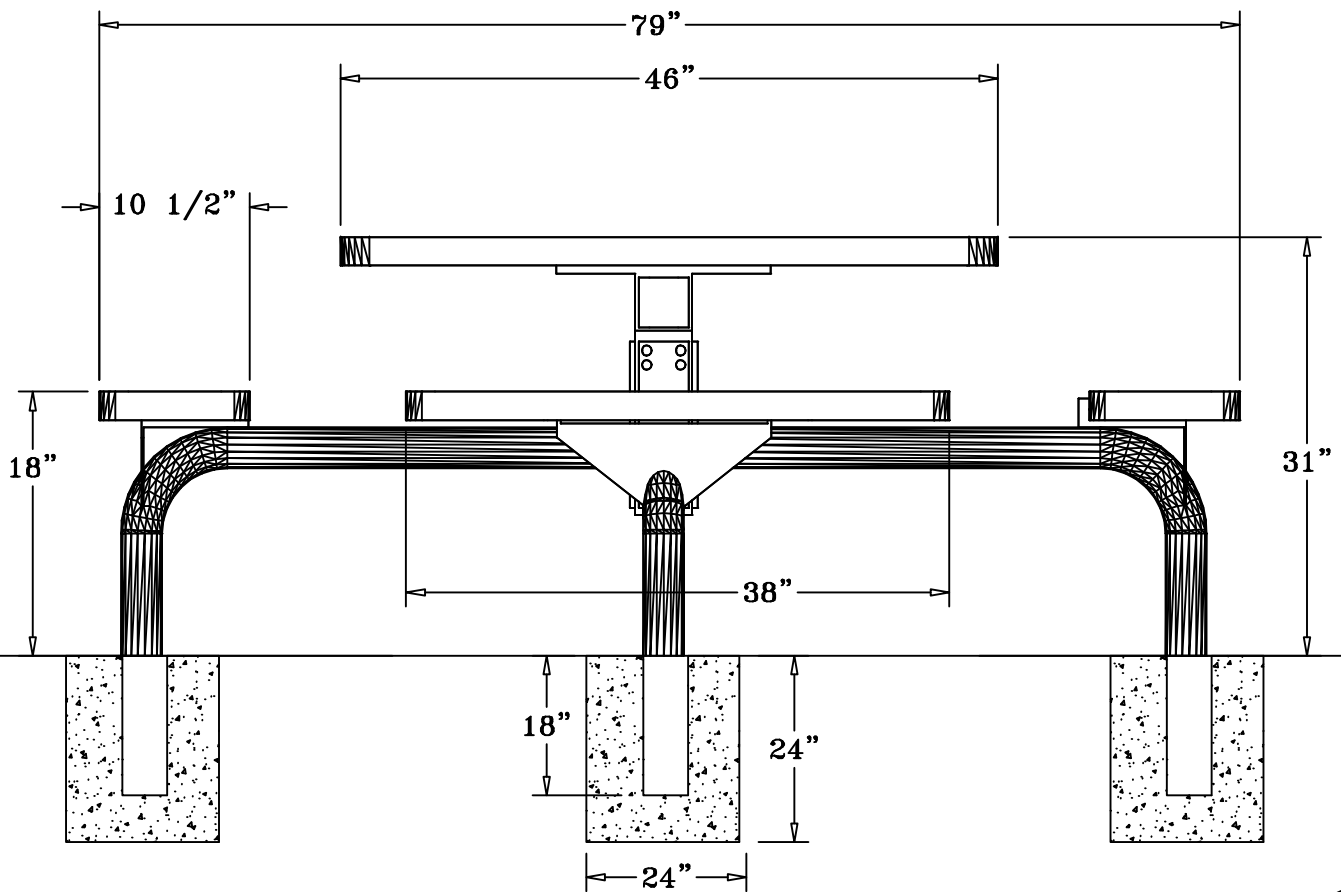
TIGHTEN ALL BOLTS LEVELING AND SLIGNING PARTS AS YOU GO.
DO NOT OVER TIGHTEN AS THIS WILL CAUSE THE PLASTISOL COATING TO CRACK.

1	CAP BOLT & WASHER
2	WASHER & LOCK NUT



FOOTING DIAGRAM





SPECIFICATIONS

46" SQ. PRECISION PUNCHED STEEL TABLE WITH FOUR ATTACHED 38" X 10 1/2" SEATS. ALL EDGES AND CORNERS ARE ROLLED. FRAME IS INGROUND MOUNT DESIGN.

COATED WITH A 1/8" TO 1/4" THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

TABLE HEIGHT IS 31" APPROXIMATELY. SEAT HEIGHT IS 18" APPROXIMATELY. TOTAL OVERALL SQUARED DIMENSION IS 79".

TOP AND SEATS ARE MADE OF 11GAGE PUNCHED STEEL WITH 3/4" ϕ HOLES. ALL OF THE EDGES OF THE VINYL COATED TOP AND SEATS ARE ROLLED TO A 2" ϕ TO FORM A SMOOTH ROUNDED EDGE. A 1/4" X 1 1/2" STEEL BRACING IS WELDED TO THE UNDERSIDE FOR SUPPORT.

FRAME IS A SINGLE 4" X 4" PEDESTAL MOUNTED TO THE CENTER OF THE TABLE TOP. EXTENDING OUT FROM THE 4" SQUARE TUBING ARE FOUR 2 7/8" ROUND TUBING ARMS THAT THE SEATS ARE MOUNTED TO. COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

ALL HARDWARE IS NON-CORROSIVE.

WEIGHT FOR THE T46WEBPERFS IS 283 LBS.

MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.