



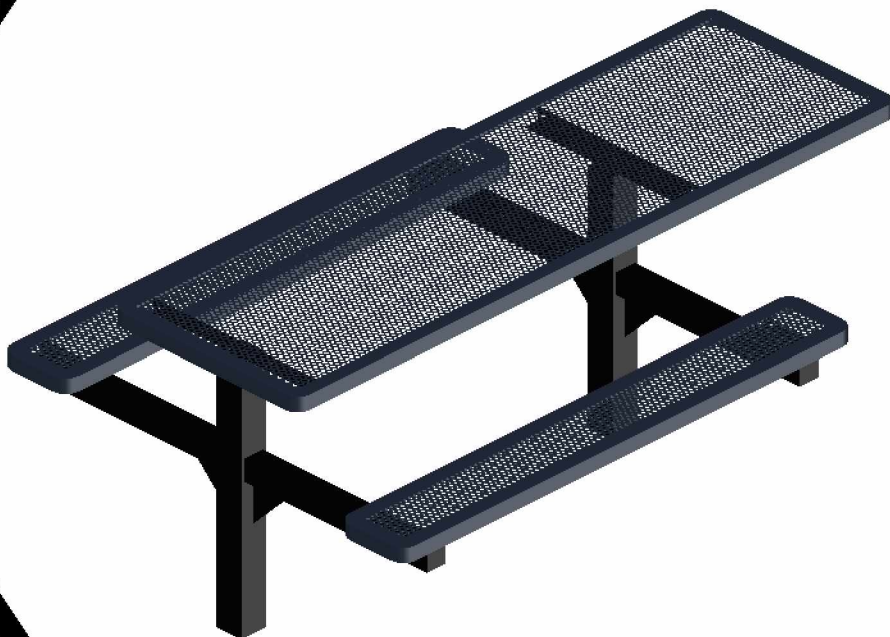
T8INNVDBLPED— HDCPS

8' INNOVATED STYLE DOUBLE
PEDESTAL HANDICAP TABLE
INGROUND MOUNT DESIGN

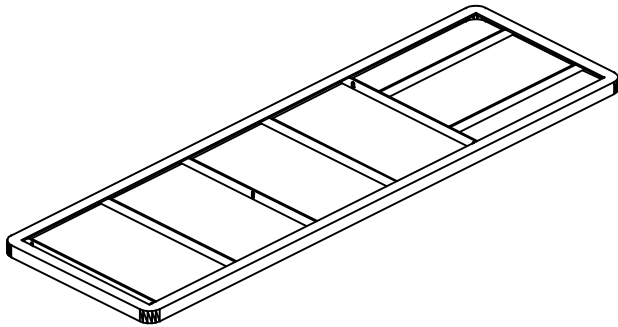
WEBCOAT PRODUCTS
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Please take the time to locate and identify each part. Assemble the units on a smooth flat surface. It is also helpful to lay the tops and seats on cardboard or a drop cloth to prevent scratching of the surface during assembly. All parts have been pre-cut and pre-drilled for ease of assembly. All holes are slotted to allow for easy assembly and for final levelling of tops and seats to frames. Fully assemble all parts without totally tightening nuts and bolts. After all assembled go back and retighten nuts to bolts. DO NOT OVER TIGHTEN NUTS TO BOLTS. Over tightened nuts can crack the plastisol coating. All the necessary quantities of parts required are listed in this assembly instructions.

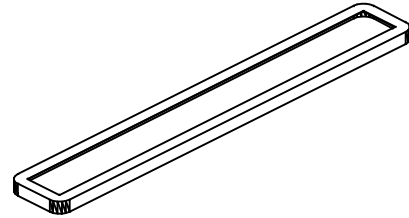
DO NOT BEGIN ASSEMBLY UNTIL YOU HAVE READ THESE INSTRUCTIONS AND ARE FAMILIAR WITH THE PARTS.



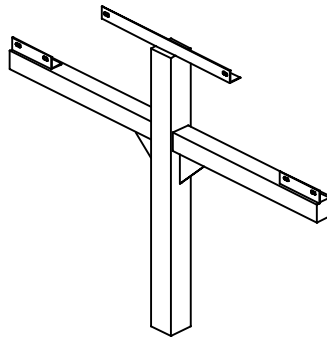
PARTS IDENTIFICATION



(A) 8' INNVDHCP TOP



(B) 6' INNVDHCP SEAT



(C) DOUBLE PEDESTAL FRAME

PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
A	TT8INNVHDCP	8' INNV HDCP TOP	1
B	S6INNVHDCP	8' INNV HDCP SEAT	2
C	FDBLPEDI	DOUBLE PEDESTAL FRAME	2

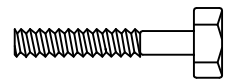
ITEM	HARDWARE DESCRIPTION	QTY.
HW1	5/16" X 18 NYL LOCKNUTS	12
HW2	5/16" X 18GA CAP BOLTS	12
HW3	5/16" FLAT WASHERS	24
HW4	BOLT GUARDS	12
HW5	5/8" NUTS	
HW6	5/8" BOLTS	

ASSEMBLY TOOLS REQUIRED
2- 1/2" WRENCHES

HARDWARE IDENTIFICATION



(HW1) 5/16" X 18
NYL LOCKNUTS



(HW2) 5/16" X 18
GAUGE CAP BOLTS



(HW3) 5/16"
FLAT WASHERS



(HW4) BOLT
GUARDS

ASSEMBLY PROCEDURES

STEP 1

LAY TOP FACE DOWN ON A SMOOTH FLAT SURFACE. DO NOT DRAG TOP AS THIS MAY CAUSE DAMAGE. MOUNT PEDESTAL POSTS BY MATCHING UP THE HOLES ON BRACES OF THE TOP TO THE HOLES IN THE 2" x 2" ANGLE IRON ON THE POST. MOUNT BY MEANS OF FOUR 5/16" X 1 1/2" CAP BOLTS, EIGHT 5/16" FLAT WASHERS, AND FOUR 5/16" NYLOCK NUTS.

STEP 2

CAREFULLY SET TABLE UPRIGHT.

STEP 3

DIG A FOOTING HOLE 24" SQUARE TO ALLOW FOR 18" OF INGROUND INSTULATION OF PEDESTAL STAND. SET PEDESTAL STAND 18" IN FOOTING HOLE AND PROP IN A PLUMB AND LEVEL POSITION.

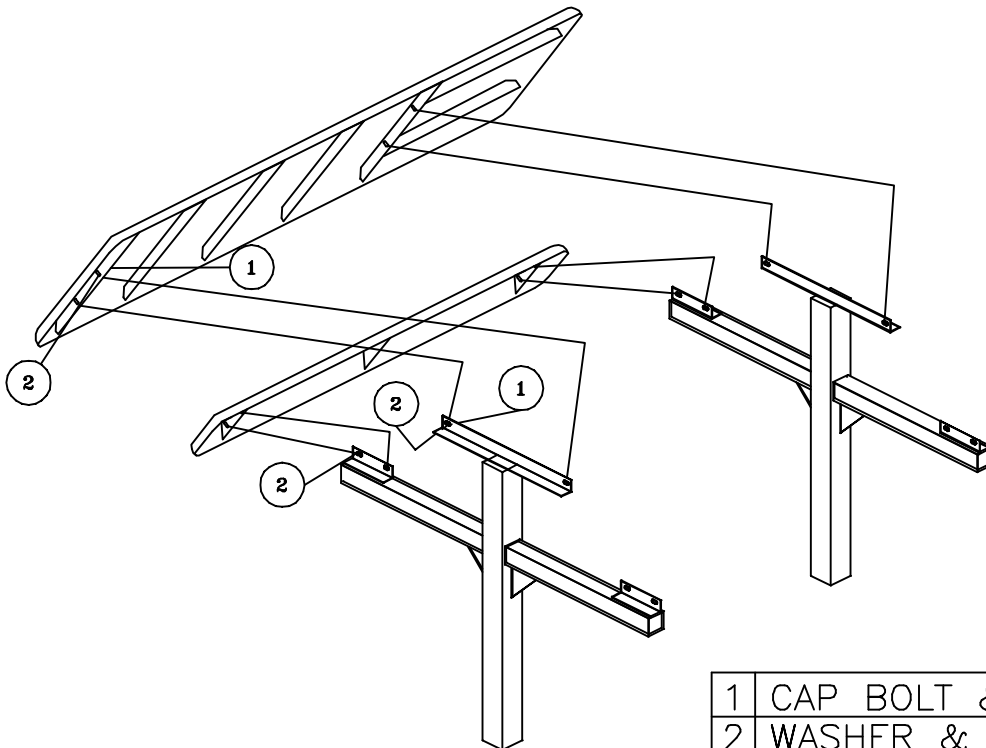
POUR CONCRETE AND LET STAND FOR 24 HOURS BEFORE COMPLETING THESE ASSEMBLY INSTRUCTIONS.

STEP 4

SET EACH OF THE TWO SEATS ON THE SEAT BRACKETS OF THE PEDESTAL ARMS. MATCHING UP THE TWO ARMS UNDER THE SEATS WITH FOUR HOLES ON THE ANGLE IRON BRACE OF THE ARMS. MOUNT BY MEANS OF FOUR 5/16" X 1 1/2" CAP BOLTS, EIGHT 5/16" FLAT WASHERS, AND FOUR 5/16" NYLOCK NUTS PER SEAT.

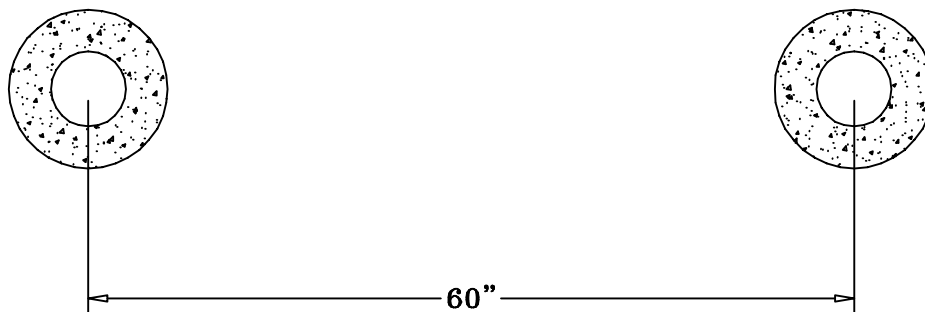
STEP 5

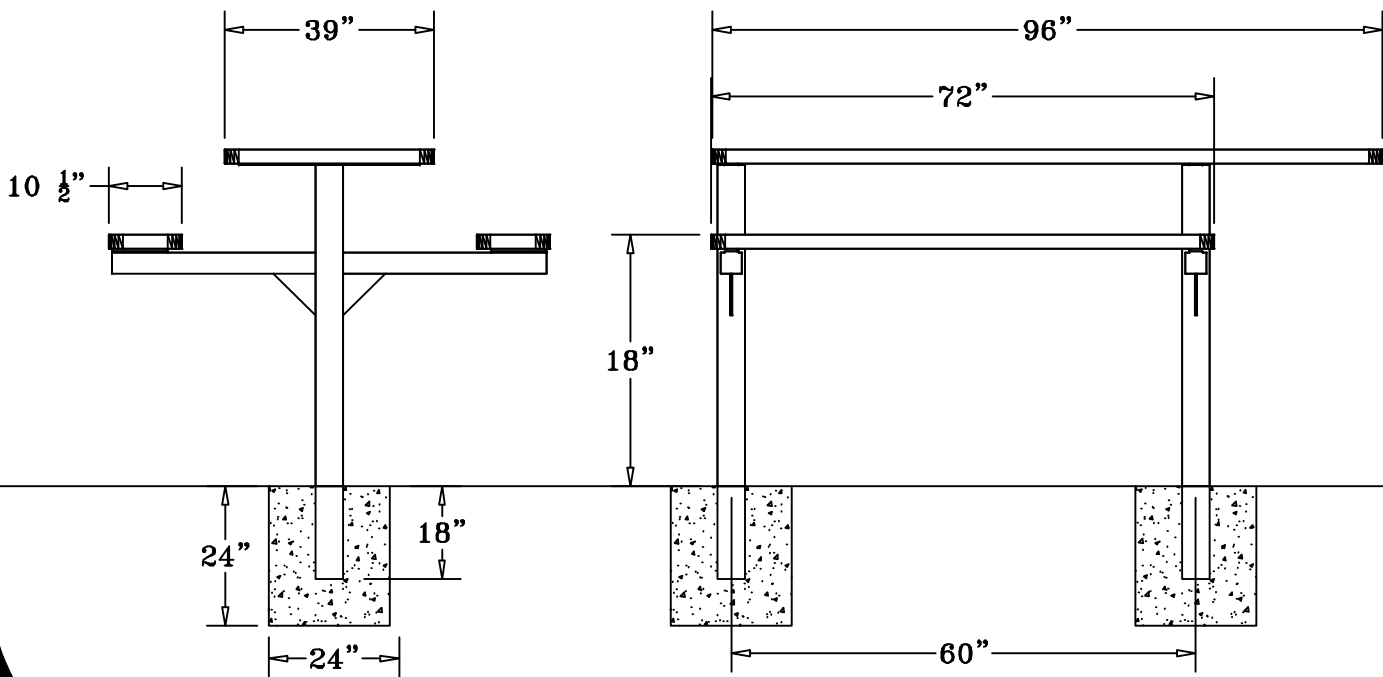
TIGHTEN ALL NUTS ON BOLTS AND PLACE BOLT GUARDS ON ALL NUTS. DO NOT OVER TIGHTEN AS THIS COULD CAUSE THE PLASTISOL COATING TO CRACK.



1	CAP BOLT & WASHER
2	WASHER & LOCK NUT

FOOTING DIAGRAM:





SPECIFICATIONS

8' POLY VINYL PUNCHED STEEL TABLE TOP WITH TWO ATTACHED 72" X 10 1/2" SEATS. THE SEATS ARE OFFSET TO ONE END TO ALLOW FOR WHEELCHAIR ACCESS. ALL CORNERS ARE ROUNDED. THE FRAME IS INGROUND MOUNT DOUBLE PEDESTAL DESIGN.

COATED WITH A 1/8" TO 1/4" THICK PLASTISOL ULTRAVIOLET STABILIZED VINYL COATING FUSED AND BAKED TO A 90% GLOSS.

TABLE HEIGHT IS 31" APPROXIMATELY. SEAT HEIGHT IS 18". THESE HEIGHTS ARE REQUIRED BY ADA. TOTAL OVERALL DIMENSIONS ARE 96" X 59 1/2".

TOPS AND SEATS ARE MADE FROM HEAVY DUTY 3/4" #9 EXPANDED METAL INSIDE A 2" X 2" X 10 GAUGE ANGLE IRON FRAME. ALL CENTER BRACES ARE MADE WITH 1/4" X 1 1/2" FLAT STEEL.

FRAME IS A DOUBLE 4" X 4" PEDESTAL MOUNTED TO EACH END OF THE TABLE AND EXTENDING 48" UNDER TOP TO ALLOW FOR 18" OF INGROUND MOUNTING. EXTENDING OUT FROM THE 4" SQUARE TUBING ARE TWO 3" TUBING ARMS THAT THE SEATS ARE MOUNTED TO. COATED WITH A BAKED ON POLYESTER POWDER COAT FINISH.

ALL HARDWARE IS NON-CORROSIVE.
THE WEIGHT FOR THE T8INNVDLBLPEDHDCPS IS 400 LBS.

MAINTENANCE

To maintain luster it is recommended to wash, rinse, and dry the units after prolonged use. Check for loose bolts and nuts and tighten as needed. Contact the factory for genuine Webcoat part replacements if needed.